

Work Order ID 66638

Wednesday, February 23, 2011 11:09:24 AM

Page 1

Item ID: D350-561-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Dual Cargo Mirror Assembly

Start Date: 2/23/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-02-23 Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-143 CHG003

Labels
11-02-23

8/11/2/23

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/2/23

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/11/2/23

76

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 66638

Wednesday, February 23, 2011 11:09:24 AM

Page 2

Item ID: D350-561-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Dual Cargo Mirror Assembly

Start Date: 2/23/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120 | | 0.00 | | | | | | | |
|  | Packaging | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D350-561-143 | | | | | | | | |
| | | | | | | | | | |
| 130 | | | | | | | | | |
|  | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

REC
haz 4th

11/2/23

11/02/23

mf
11-02-23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

Wednesday, February 23, 2011 11:09:19 AM

Page 1

Work Order ID: 66638

Parent Item: D350-561-143

Parent Item Name: Dual Cargo Mirror Assembly

Start Date: 2/23/2011

Required Date: 2/23/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev
B 10.02.16 per ecn 10-523 EC verified by: DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D350-561-045

Manufactured

No

105

Each

1.0000

1

11/2/23



Dual Mirror Accessory kit

Location

FG041

Loc Qty

1

Loc Code

65794

D350-561-141

Manufactured

No

105

Each

2.0000

1

11/2/23



Single Cargo Mirror Assembly

Location

FG041

Loc Qty

2

Loc Code

63794

| | | | | | |
|---|--------------------------|-----|---------|--|--|
| DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 | | | | TC APPROVAL # 09-89 TEL: 1-613-632-5200 | |
| P/N | D350-561-141 | CHG | CHG003 | | |
| DESC. | Single Cargo Mirror Assy | STC | SH91-20 | | |
| LOT | B63794 | STC | SH856NE | | |
| MODEL | AS350/355 | STC | | | |
| MADE IN CANADA | | | | D2729-1 | |

| | | | | | |
|---|--------------|-----|---------|--|--|
| DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 | | | | TC APPROVAL # 09-89 TEL: 1-613-632-5200 | |
| P/N | D350-561-045 | CHG | CHG002 | | |
| DESC. | Mirror Kit | STC | SH91-20 | | |
| LOT | B65794 | STC | SH856NE | | |
| MODEL | AS350/355 | STC | | | |
| MADE IN CANADA | | | | D2729-1 | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

5. PARTS LIST

| Qty -041 | Qty -043 | Qty -045 | Qty -141 | Qty -143 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|
| X | 1 | | | | D350-561-041 | SINGLE MIRROR INSTALLATION |
| | X | | | | D350-561-043 | DUAL MIRROR INSTALLATION |
| | 1 | X | | 1 | D350-561-045 | MIRROR KIT |
| | | | X | 1 | D350-561-141 | SINGLE MIRROR INSTALLATION |
| | | | | X | D350-561-143 | DUAL MIRROR INSTALLATION |
| 1 | | 1 | 1 | | D2011-101 | Mirror |
| 1 | | | | | D2012-101 | Arm |
| 1 | | | | | D2012-103 | Arm |
| 1 | | | 1 | | D2012-105 | Arm |
| 2 | | | 1 | | D2012-107 | Clevis |
| 1 | | | | | D2012-109 | Bracket |
| 1 | | | 1 | | D2012-111 | Bracket |
| 4 | | 2 | | | D2012-113 | Clamp |
| 1 | | | 1 | | D2012-115 | Bracket |
| 4 | | | 2 | | D2022-101 | Spacer |
| 4 | | | | | D2856-100-325 | Abrasion Strip |
| 1* | | 1* | 1* | | D3014-1 | Locknut |
| | | | 1 | | D3629-1 | Bracket |
| | | | 1 | | D3635-1 | Gasket |
| | | 2 | | | D3635-3 | Gasket |
| | | | 1 | | D3646-1 | Arm |
| | | | 1 | | D3646-3 | Arm |
| | | | 2 | | D4070-041 | Clamp |
| 2 | | 2 | 3 | | AN3-4A | Bolt |
| 2 | | | 3 | | AN3-5A | Bolt |
| 1 | | | 1 | | AN3-6A | Bolt |
| 2 | | | 1 | | AN4-10A | Bolt |
| 3 | | | 3 | | AN4-5A | Bolt |
| 14 | | 4 | 8 | | AN960JD10 | Washer |
| 9 | | 2 | 8 | | AN960JD416 | Washer |
| 1* | | 1* | 1* | | AN960JD416L | Washer |
| 5 | | 2 | 4 | | MS21042L3 | Nut (or MS21042-3) |
| 5 | | | 4 | | MS21042L4 | Nut (or MS21042-4) |

*INCLUDED AS PART OF D2011-101 MIRROR